

Ejector module

SEP HF 2 13 22

<https://www.schmalz.com/10.02.01.01347>



Part no.: 10.02.01.01347

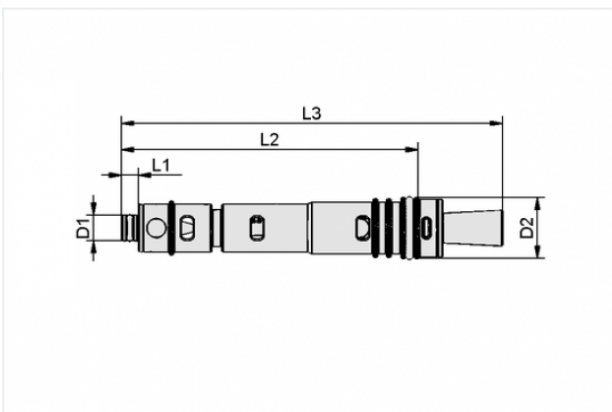
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Multistagenozzle as a cartridge



Shape: High Flow
Number of stages: 2
Nozzle size: 1,3 mm
Hole diameter: 22 mm
Degree of evacuation: 61 %
Pressure range (operating pressure):
2.0 ... 6.0 bar
Pressure optimal: 4 bar
Suction rate (max): 175.3 l/min
Air consumption (during evac.):
74 l/min

Design Data



Attribute	Value
D1	10.8 mm
D2	21.8 mm
L1	8 mm
L2	67.5 mm
L3	92 mm

Technical Data

Attribute	Value
Weight	15.8 g

Contact to Schmalz

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Attribute	Value
Ambient temperature	0 ... 60 °C
Int. hose diameter (recom.) comp.-air	6 mm
Int. hose diameter (recom.) vacuum side	12 mm
Pressure range (operating pressure)	2.0 ... 6.0 bar
Pressure range (operating pressure)	29.0 ... 87.0 psi
Pressure optimal	4 bar
Pressure optimal	58 psi
Noise level (free)	84 dB
Noise level (workp. gripped)	75 dB
Design	High Flow
Suction rate (max)	10.79 m ³ /h
Suction rate (max)	175.3 l/min
Suction rate (max)	6.19 cfm
Air consumption (during evac.)	4.55 m ³ /h
Air consumption (during evac.)	74 l/min
Air consumption (during evac.)	2.613 cfm
Degree of evacuation	61 %
Number of stages	2
Nozzle size	1.3 mm
Hole diameter	22 mm

Spare Parts

Contact to Schmalz



ERS-SET SEP-22 6xRUE-KLAP

Part no. 10.02.01.01450

Set of spare parts
for: Ejector module

Size: 22

contains: 6x Non-return flap

Accessories



SHC 2 22

Part no. 10.02.01.01512

Schmalz Holder Cap

Number of stages: 2

Hole diameter: 22 mm



SD 29x70 SHC 22

Part no. 10.02.01.01517

Silencer for vacuum generators

External diameter D: 29 mm

Length L: 70 mm

for: Schmalz Holder Cap

Size: 22



SFE 22

Part no. 10.02.01.01421

Schmalz Fixation Element

Hole diameter: 22 mm

Compressed-air connection: G1/4-F

Suction cup connection: G3/8-F

Vacuum connection: G1/4-F



BEF-WIN 50x40x41 5 SFE-22

Part no. 10.08.03.00315

Mounting bracket

Width B: 50 mm

Height H: 40 mm

Length L: 41 mm

Wall thickness s: 5 mm

for: Schmalz Fixation Element

Size: 22



SET SFE 22

Part no. 10.02.01.01577

Mounting set

for: Schmalz Fixation Element

Size: 22



SEV G1/8-IG G1/4-AG

Part no. 10.02.01.01471

Quick exhaust valve

Thread G1: G1/8-F

Thread G2: G1/4-M