

# LAMP® FD50-H SLIDING DOOR SYSTEM Installation Manual (Recessed Mount Type for Pocket Door, with Two-way Soft Close)

Part No.FD50DHCP-PD

Thank you for selecting our product. Before starting installation, please read this manual thoroughly to ensure correct installation. Please keep this manual at hand for future reference.

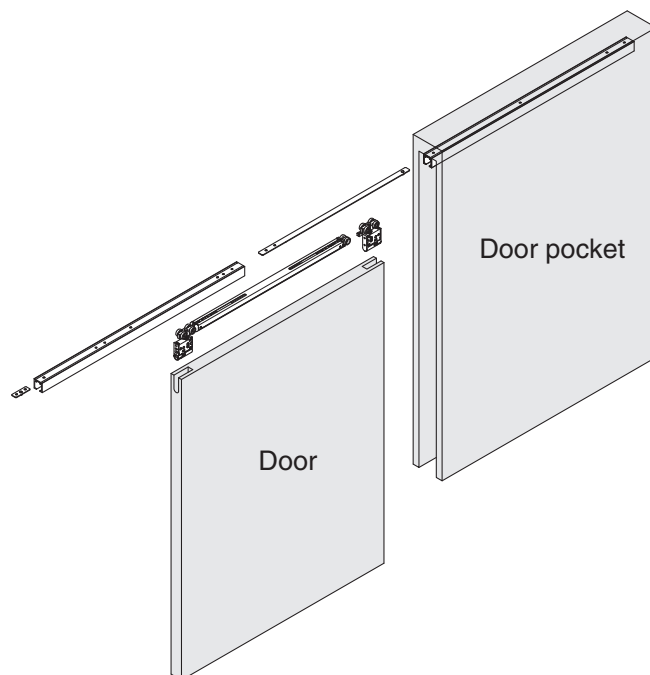
## ABOUT THE PRODUCT

- This is a parts set for sliding door system for stores, public facilities and residence.
- Built in soft closer enables two-way soft closing movement for both direction.
- The track can be divided for easy maintenance after installing.

## SPECIFICATIONS

Door height	Max. 2400 mm	2401 - 2700 mm
Door width	680 - 1500 mm	800 - 1500 mm
Min. Door thickness	30 mm	
Max. Door weight	50 kg/door	
Vertical adjustment	3 mm upward, 4 mm downward	
Front-rear adjustment	± 2 mm	

- The closing speed of the soft closing type door may change due to ambient temperature, operating method or installation quality.
- Recommended ambient temperature range is 5 to 40°C



## FOR YOUR SAFE WORK AND CORRECT INSTALLATION

### Meaning of symbols



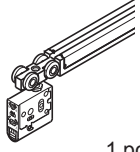
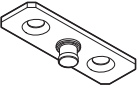
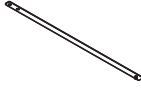
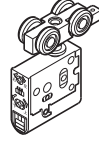
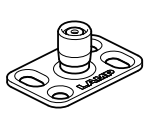
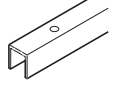
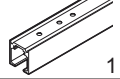
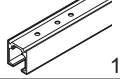
### **Warning :** If these warnings are not followed, it may result in death or serious injury.

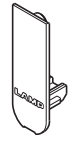

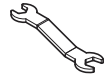
- ❗ This (sliding door system) should be installed by a qualified person. If the system is not installed correctly, the door will not operate smoothly, and may cause injury.
- ❗ It is necessary to manufacture the frame with sufficient strength so that it endures the weight of the door and any impact upon opening/closing the door. Only use designated screws and ensure that they are fastened firmly. A frame with poor strength or loose screws might result in the door falling and causing injury
- ⊘ Do not try to use this product for anything other than its original purpose. Do not use any part for applications outside of its specification.
- ⊘ Do not disassemble nor modify any parts other than those described in this document.

### **Caution :** If these cautions are not followed, it may result in injury or damage.

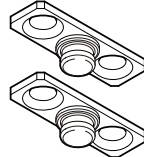
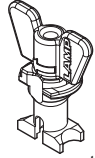

- ❗ Make sure to follow the designated dimensions, specifications, and horizontal/vertical angles. Make sure that the frame is not warped, since it may affect the movement of the door.
- ❗ If cutting any parts, make sure to remove any burrs before installation. Also check the upper track for any left-over burrs or scraps and remove these.
- ❗ This product is a part for architectural fittings. After installation, make sure to test the finished product thoroughly to ensure that it is well-functioning and safe.
- ❗ Make sure to check the screws for slack at regular intervals (one month from first usage, half a year, and then one time every year is recommended).
- ❗ When installing the “pocket door” specification, make the “easy-maintenance” structure. For example, use a removable panel.
- ❗ We recommend that the installation is carried out by two people, in order to ensure proper installation and avoid unnecessary stress on the parts.

# COMPONENT PARTS

No.	①	②	③	④	⑤	⑥	⑦	⑧
Name	Soft closer	Front trigger	Pocket trigger	Upper roller	Floor guide	Door guide track	Open area track	Door pocket track
Order code	250-020-764	250-029-707	250-029-706	250-020-765	250-029-718	250-019-971	Available with various length and finishes	
Part No.	FD50-WRH-DSC	FD50-TRGPF	FD50-TRGPB-HB	FD50-WRH	FD50-BGR18	FD30-HBRT1500SIL	FD50-TRP	
Parts	 1 pc	 1 pc	 1 pc	 1 pc	 1 pc	 1 pc Hole pitch : 250 mm Pitch end : 30 mm	The profile of ⑦ and ⑧ are the same, but the cut length and hole location are different. See installation procedure 1 for the detail.  1 pc  1 pc	
Accessories	Flat head tapping screws 3.8 x 40 3 pcs	Countersunk head tapping screws 4 x 40 2 pcs	Countersunk head tapping screws 4 x 40 2 pcs	Flat head tapping screws 3.8 x 40 3 pcs	Countersunk head tapping screws 4 x 20 4 pcs	Recommended screw : Countersunk head tapping screws 4 x 20	Countersunk head tapping screws 4 x 40 (Q'ty depends on the hole location)	

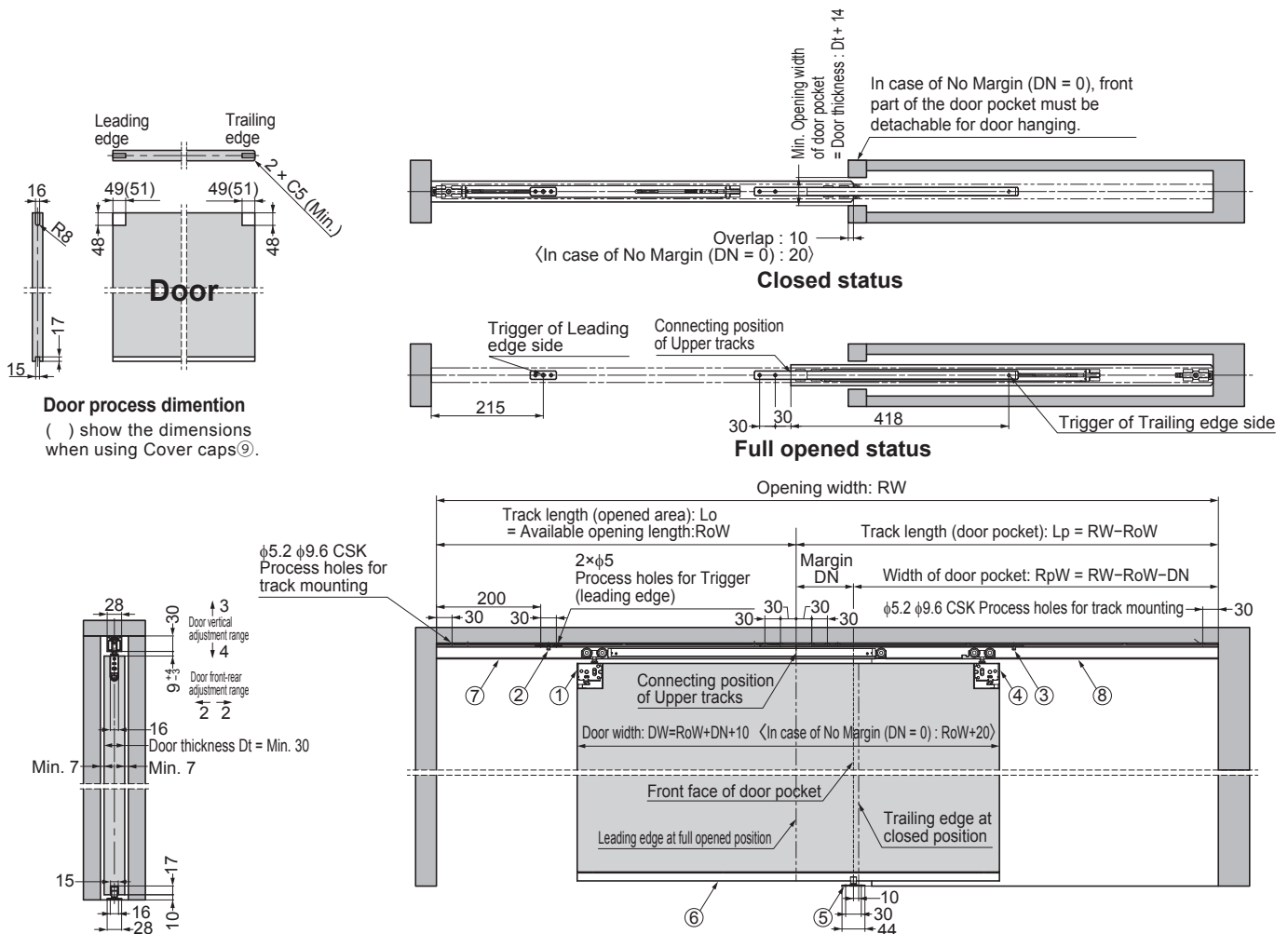
No.	⑨	⑩	⑪
Name	Cover cap	Cleaner for upper track	Spanner
Part No.	FD50-WRH-CP	FD50-TRC	FD30-FSP
Parts	 Thickness : 2 mm		 Nominal designation 10 mm, 12 mm

**✗ FD50 Below parts which are packed with soft closer ① are not needed for this application.**

 Trigger : 2 pcs  
 Trigger mount jig  
 Countersunk head tapping screws 4x30 D6 : 4 pcs

# INSTALLATION DRAWING (EXAMPLE)

The below drawing shows the sliding door when the leading edge is aligned with the connecting position of the upper tracks. See page 9 to shift the connecting position towards.



## TOOLS REQUIRED FOR INSTALLATION

• Philips head driver #2

• Machine or tool for cutting aluminum ally

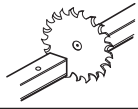
• Drill bit for metal:  $\phi 5$

• Drill bit for metal (for  $\phi 9.6$  countersunk hole)

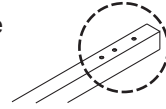
## ASSEMBLY

### 1 Cutting Track and Hole Processing

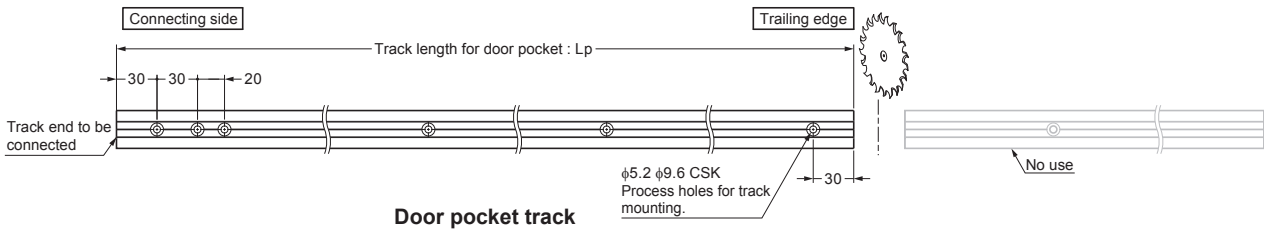
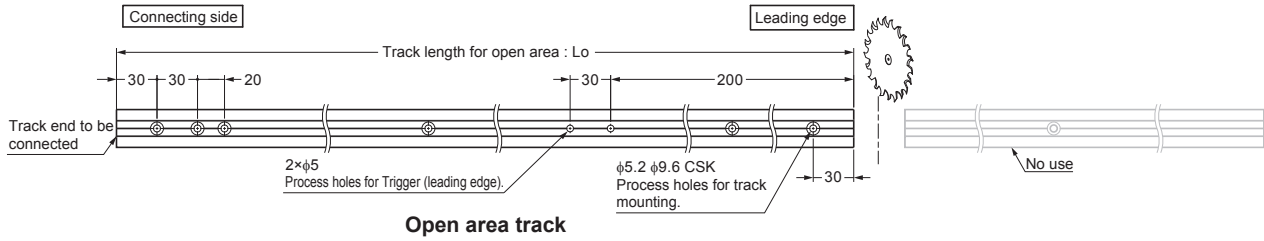
**!** When cutting, reinforce the track to prevent deformation at the cut section.



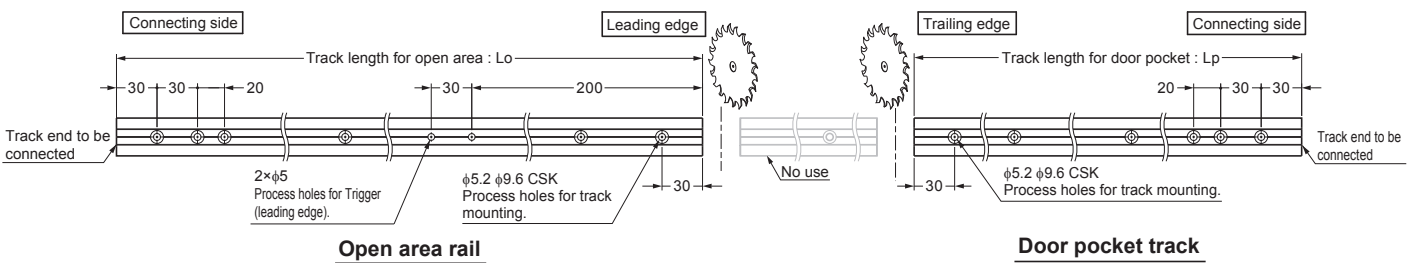
**!** Do not cut the track on the side with three holes.



When using 1260 mm track



When cutting from a long track (1860 mm, 2760 mm & 3960 mm)



### 2 Installing Door Pocket Track

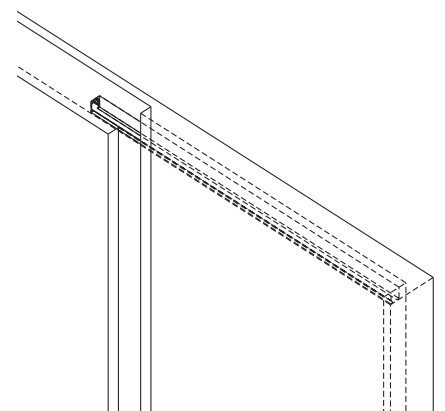
**!** Remove any dirt or aluminum chips from the track.

The end which has three countersunk holes must face center.

Door pocket track

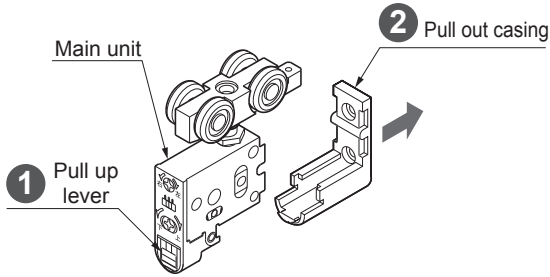
⑧ Countersunk head tapping screws 4 × 40 (provided)

**!** Assemble the cover panel to the door pocket after mounting the track.



### 3 Removing Casing

Soft closer and upper roller : Separate main unit from casing.

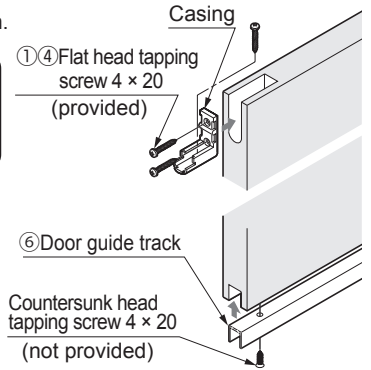


### 4 Installation of Casing and Door Guide Track

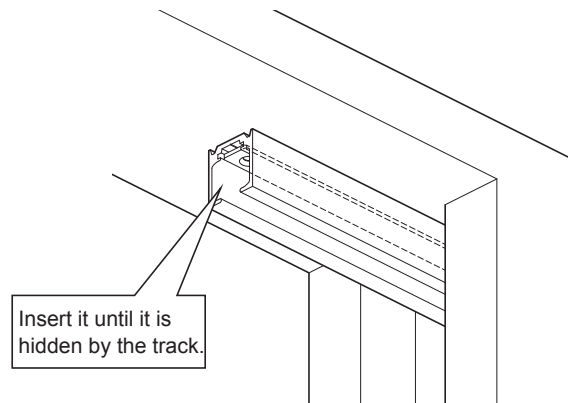
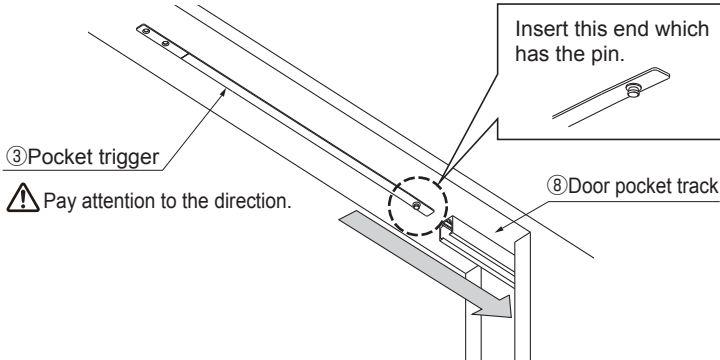
(1) Cut the track to the same length as the door width.

**!** When cutting, reinforce the track to prevent deformation at the cut section.

(2) Fasten the track with countersunk head tapping screws 4×20 (not provided).

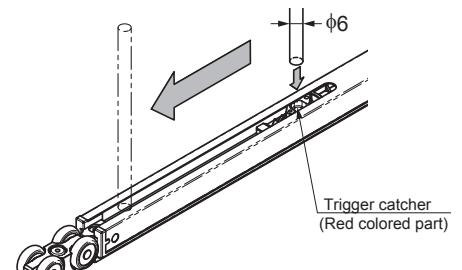
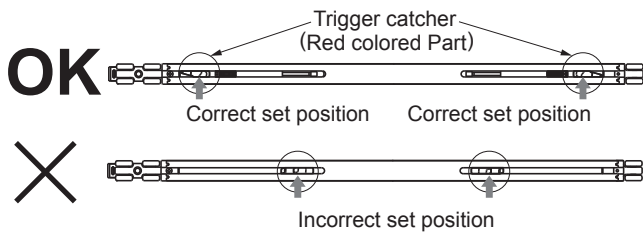


### 5 Installing Pocket Trigger



### 6 Verification Before Installing Soft Closer

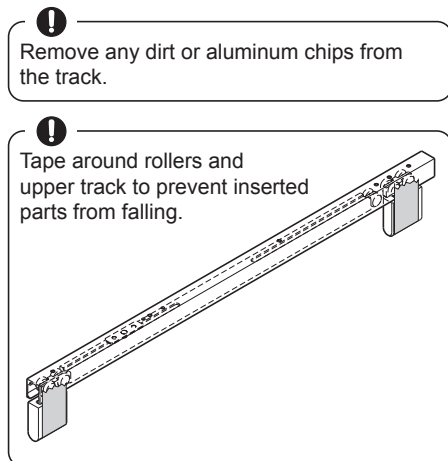
**!** Without verification the self closing feature may fail.



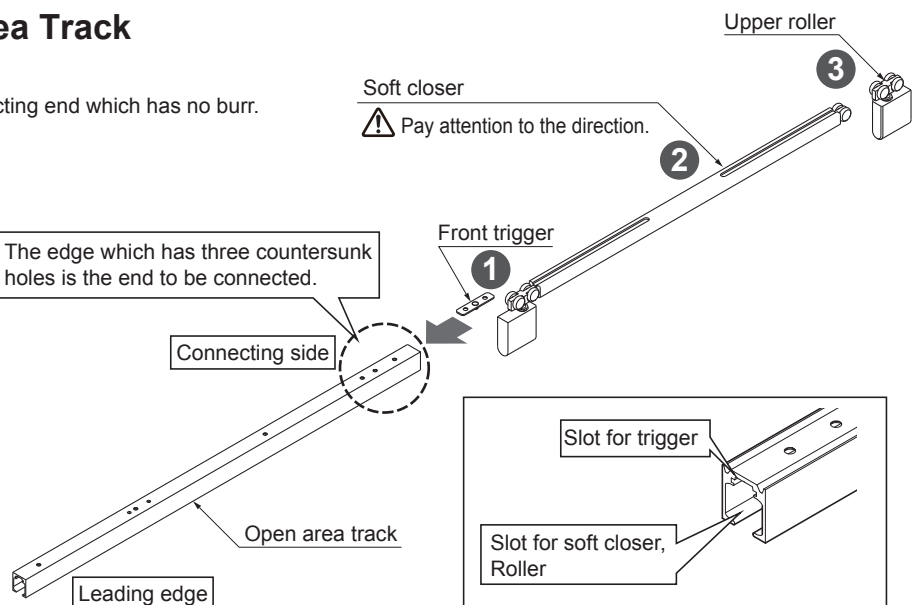
If the position is wrong, pull back the trigger catcher to the correct position using a 6mm diameter hard bar.

### 7 Inserting Parts into Open Area Track

Insert the parts in order from 1 to 3.  
You can insert the parts smoothly from the connecting end which has no burr.



The edge which has three countersunk holes is the end to be connected.



## 8 Installing Open Area Track.

### [1] Positioning

Align the track end to the end of the door pocket track.

Pull out the pocket trigger from the door pocket track, and insert it to the open area track.

**!** Remove any dirt or aluminum chips from the track.

The edge which has three countersunk holes is the end to be connected.

**!** Overlap the two countersunk holes on the pocket trigger and the two holes on the open area track. Insertion of the trigger may be difficult if the tracks are not aligned.

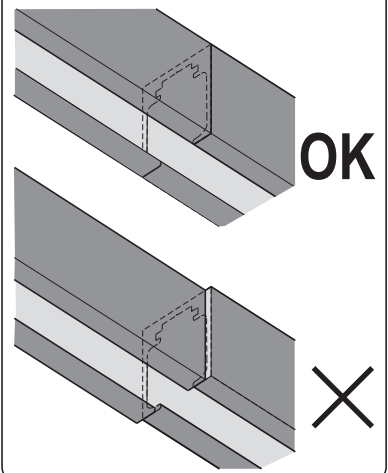
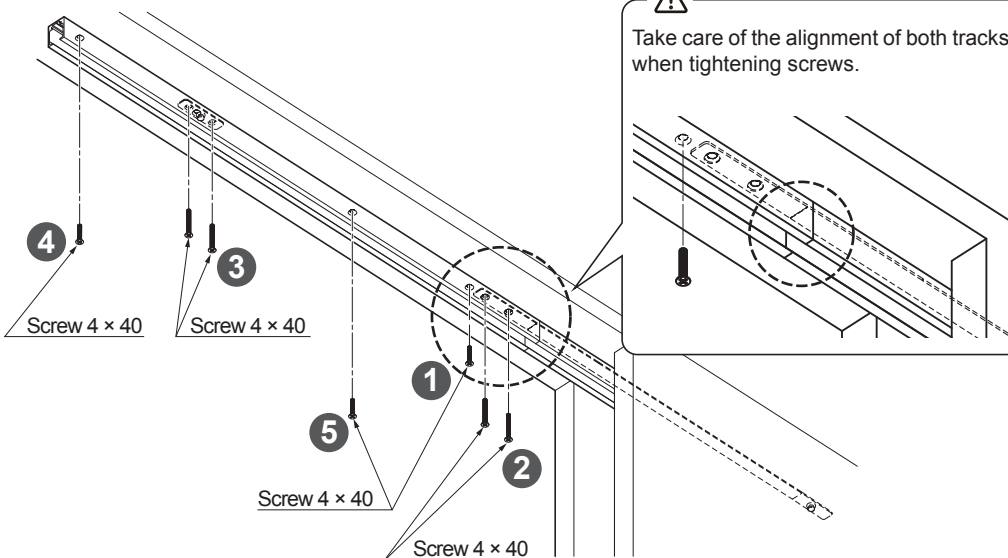
**!** When sliding pocket trigger, use a screwdriver. Take care not to damage the track when sliding the pocket trigger. Scratches on the running track may cause a noise of rollers during operation.

### [2] Fastening

Fasten the open area track and pocket trigger with provided screws in order of ① to ⑤. Move rollers if they cover the fastening holes on the track.

**!** Take care of the alignment of both tracks when tightening screws.

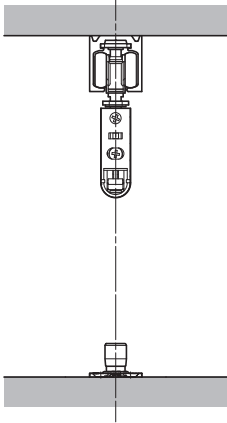
**!** Be careful not to misalign the tracks. Tighten the screws firmly.



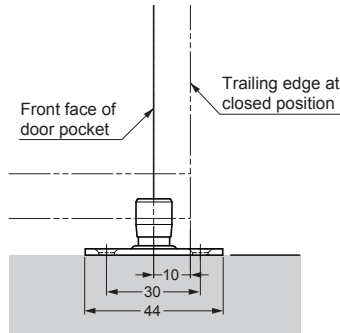
**!** After fixing the track, move rollers and check if there's any misalignment or gap between the tracks.

## 9 Fixing Floor Guide Temporarily

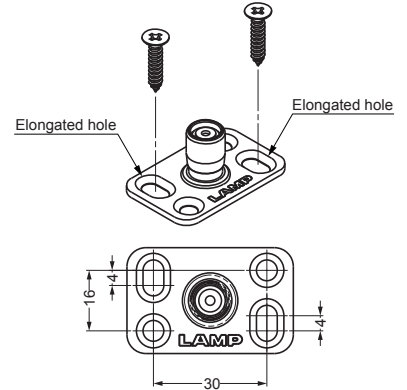
Position floor guide just below the center of upper track.



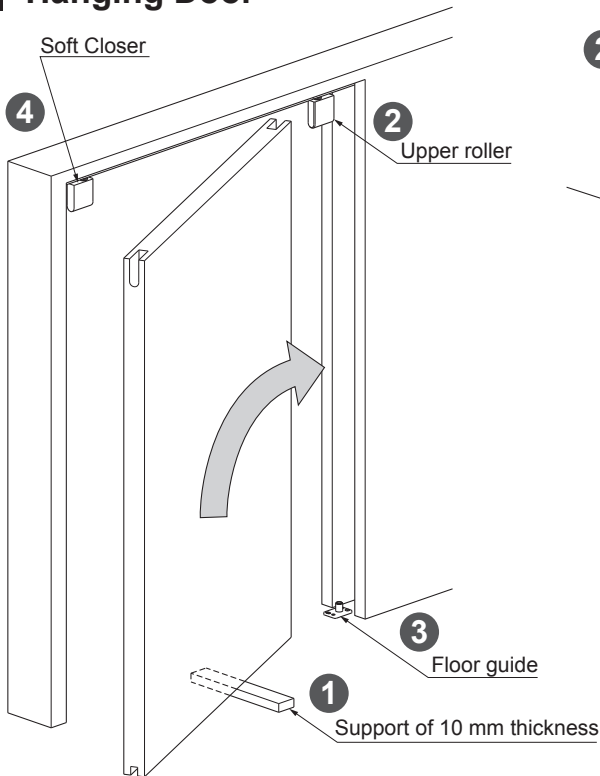
**⚠** The figure shows the position of the model which has margin.



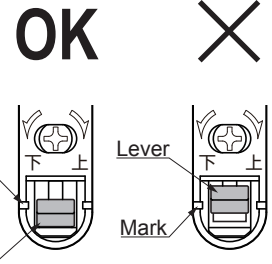
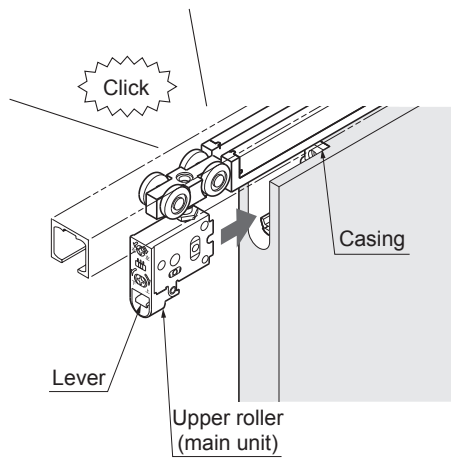
Temporarily fasten through the elongated holes with the provided screws.



## 10 Hanging Door



**2** Insert the upper roller into the casing until a click sound is heard.



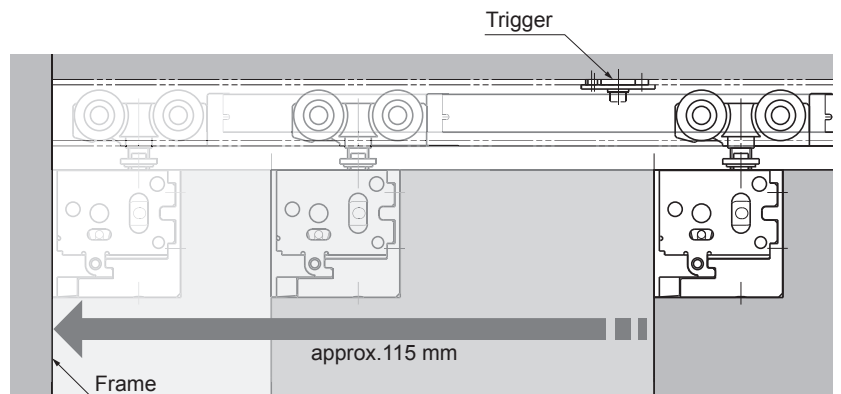
**!** Verify that the main unit is not dislocated from the casing, for both door head and door tail sides.

## 11 Verification of Sliding Door Closer Operation

- (1) Remove the 10 mm support from under the door.
- (2) Close the door slowly and check that the soft closer works correctly.  
The soft closer is engaged approximately 115 mm at the leading edge before the door reaches its final position.
- (3) Carry out similar verification for the door trailing edge.
- (4) Please refer to the "Troubleshooting" section when the soft closer does not work correctly.

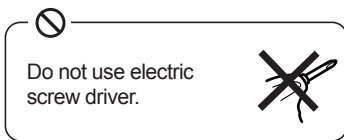
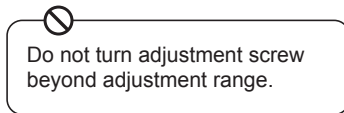
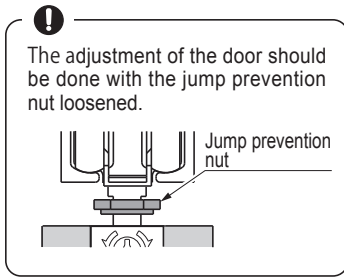


Do not close the door with excessive force. It may cause damage to the soft close mechanism.

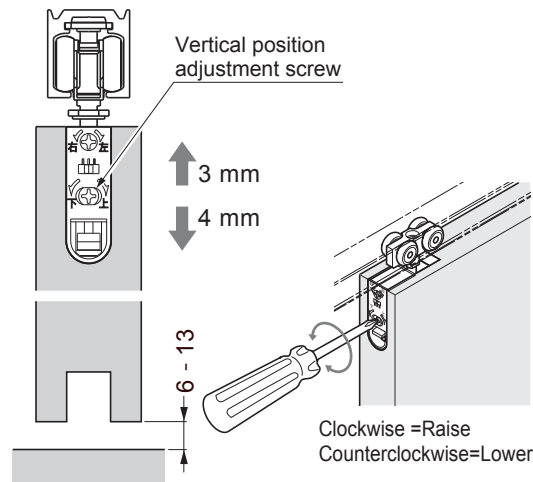


## 12 Adjusting Door Position

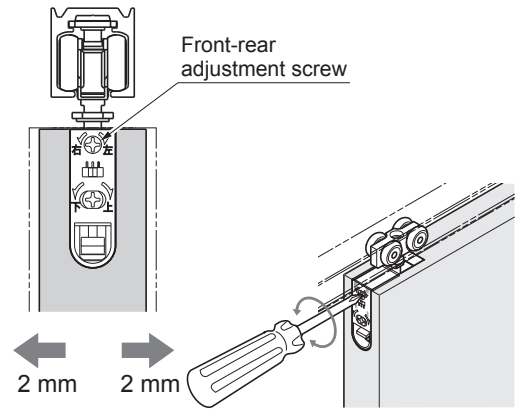
Adjust the door so that it is parallel to the upper track with 6-13 mm of clearance between the door and floor.



**Vertical adjustment range: 7 mm**



**Front-rear adjustment range: 4 mm**

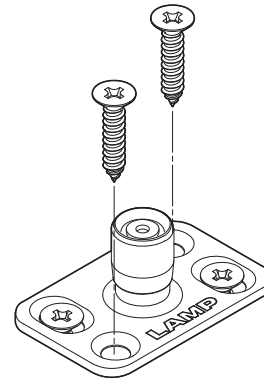
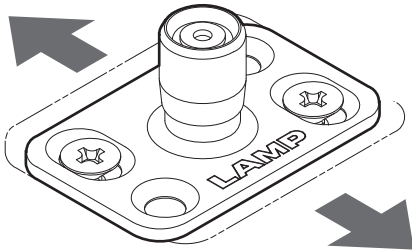


## 13 Adjusting Floor Guide

If the door movement is not smooth, remove the door, then adjust the floor guide forwards or backwards.

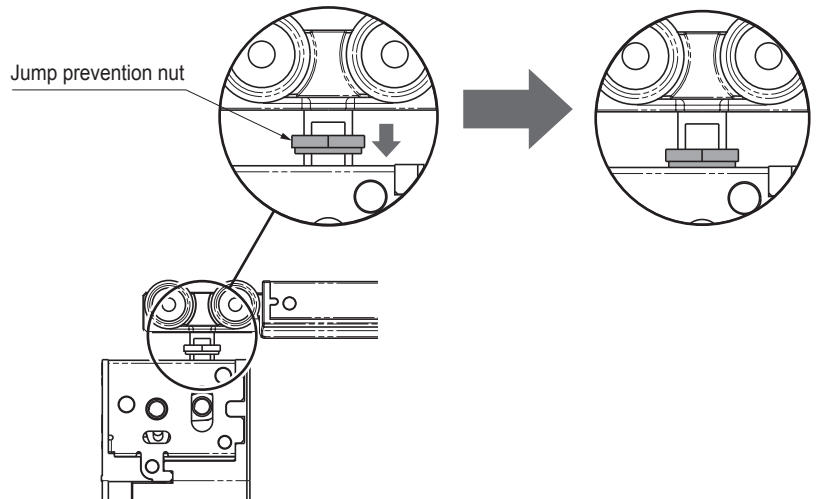
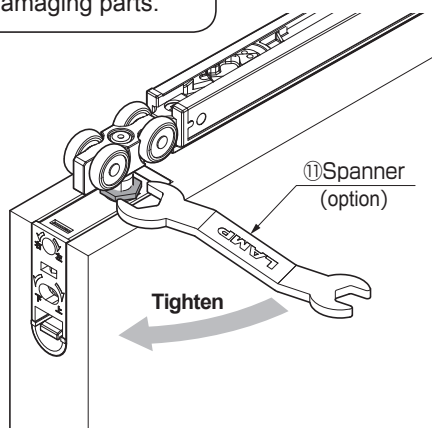
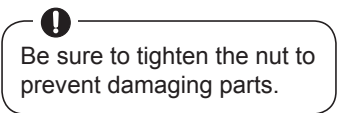
Tighten all 4 screws after the adjustment.

Adjustment range: 4 mm



## 14 Fixing the Jump Prevention Nut

The jump prevention nut is on the hanger bolt of the upper roller. Tighten the nut with the provided spanner until it contacts the soft closer.

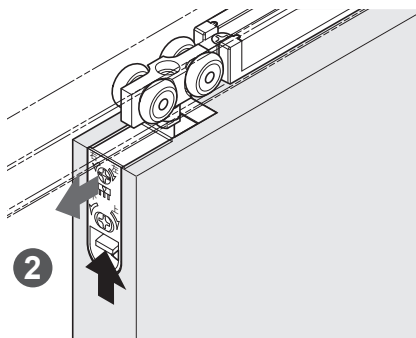




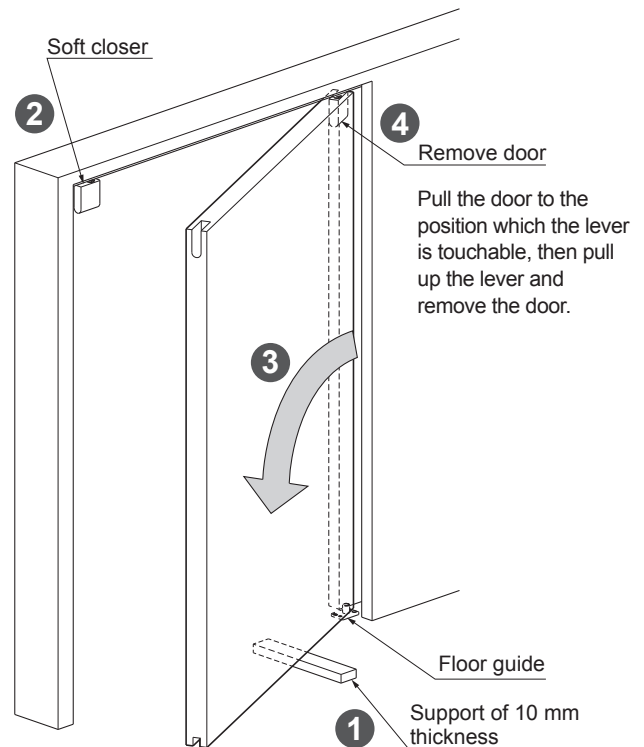
## Supplement 1 How to Remove Door, Track

### [1] How to remove door

- ① Put a support of 10 mm thickness under the door.
- ② Pull out the roller (main unit) from the casing, while pushing the lever on the roller.
- ③ Pull out the door, while taking care of scratching with the door pocket.
- ④ Pull out the roller on the trailing edge from the casing.



⚠ Be careful not to drop the door.

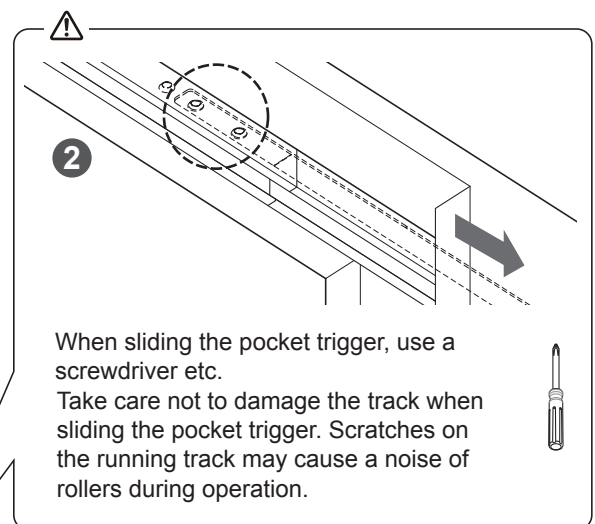
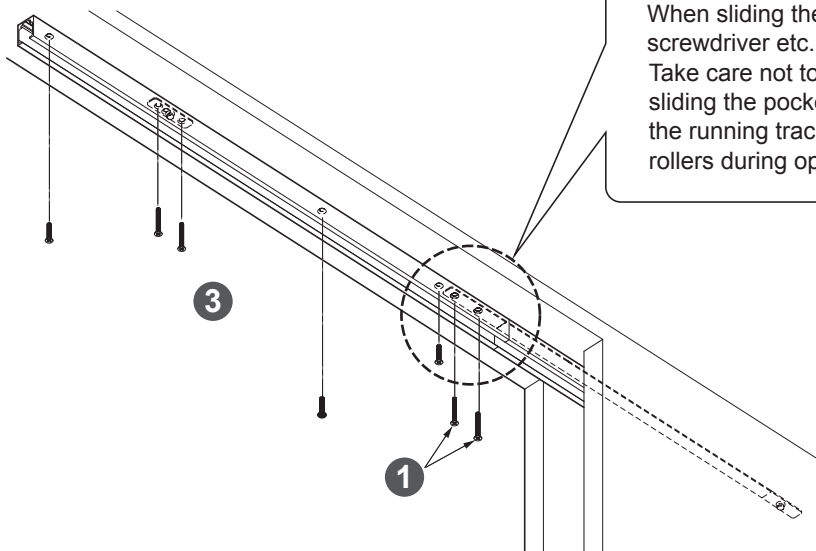


### [2] How to remove Upper track

- ① Remove the screws on the pocket trigger.
- ② Slide the pocket trigger into the door pocket track.
- ③ Remove the open area track.

⚠ The trigger can be deformed if the open area track is removed without the pocket trigger installed into the pocket track.

Hold the open area track when removing the last screw.

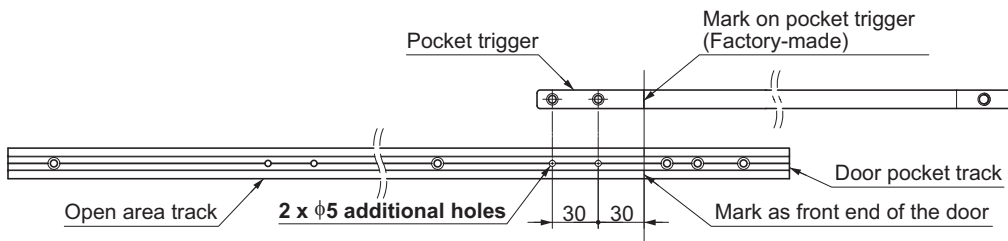
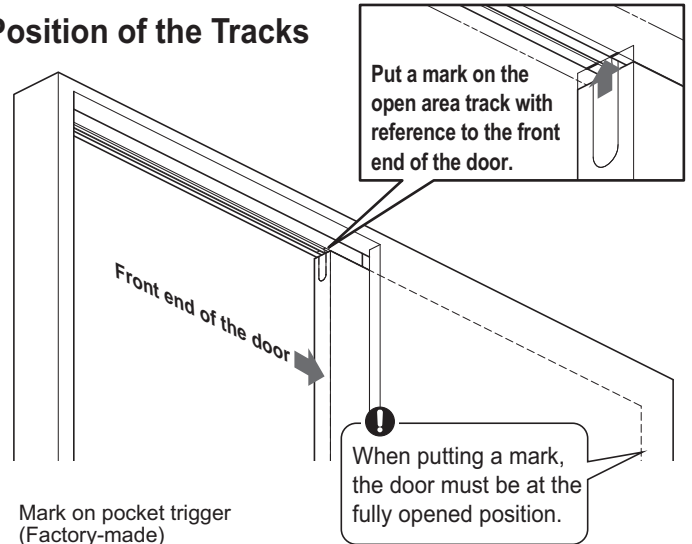




## Supplement 2 How to Shift The Connecting Position of the Tracks

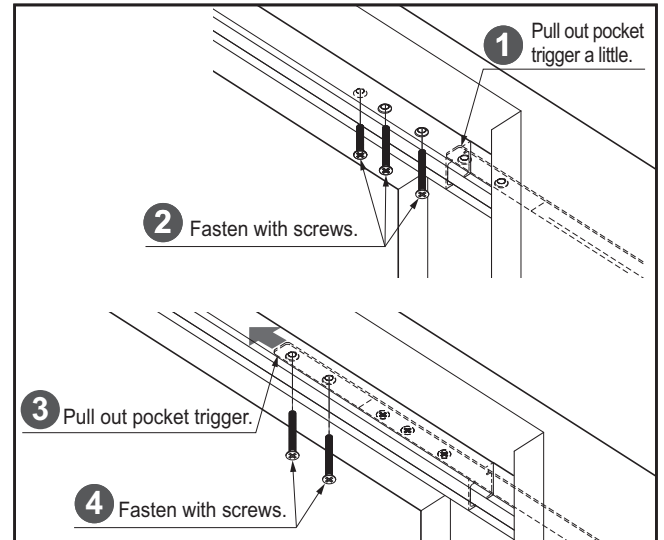
### [1] When determining trigger position on site

- (1) Put a mark on the open area track with reference to the front end of the door at full opened position.  
(We recommend to put the mark on a masking tape.)
- (2) Drill additional holes for pocket trigger.  
Remove the door according to the procedure - **Supplement 1** : How to remove door, then remove the open area track.
  - Drill additional holes for trigger on the open area track.  
(See the drawing below.)



- (3) Fixing open area track  
Follow the below right figure, since the working sequence is different from the regular process.
- (4) Hanging door  
Refer to the procedure **2** and the following procedures on page 3.

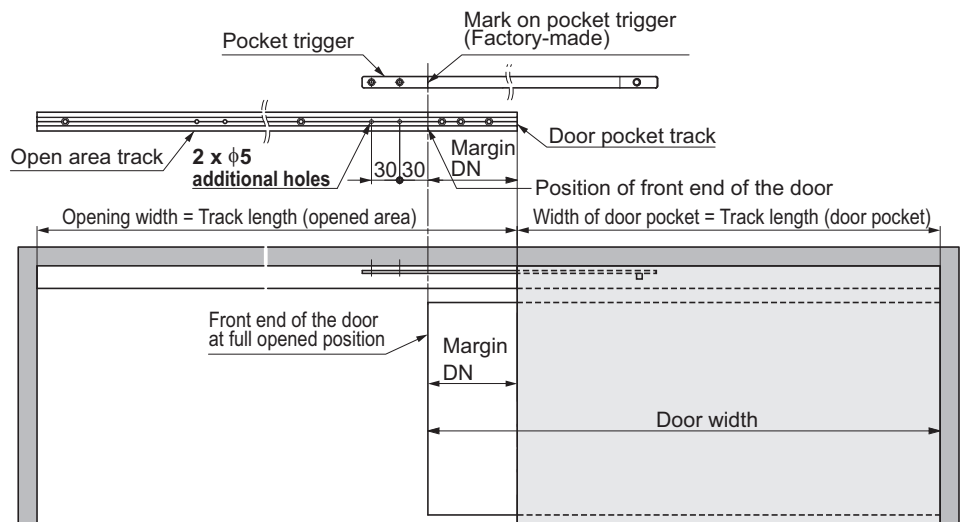
### Working sequence for fixing open area track



### [2] How to process holes for pocket trigger in advance

[Example] Door pocket track with length equal to the width of the door pocket.

- (1) Drill holes for the pocket trigger according to the below drawing.
- (2) Fix the open area track, while following the above right figure, since the working sequence is different from the regular process.



**Final verification** Verify that all screws are securely tightened, and verify that all screws have been used.

<b>PERIODICAL INSPECTION</b>	<ul style="list-style-type: none"> <li>· Clean inside of track.</li> <li>· Check upper and lower gaps between the door and frame. If necessary, adjust the gaps.</li> </ul>
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## ■ TROUBLESHOOTING

Trouble	Checkpoint	Solution
Door stops during soft closing	Check if door bottom contacts with floor.	Verify that the track fixing screws are not loosened. Then, adjust the door height such that the clearance between the door bottom and floor is 6 - 13 mm.
	Check if upper track is set horizontally.	Using a level gauge, reset upper track horizontally.
	Check if mohair seal is installed.	Reduce the friction between mohair and door.
No soft closing	Check if trigger is installed.	Install trigger to correct position.
	Check if door is closed by excessive force.	Do not close door by excessive force as it may damage soft closer.
	The position of the trigger catcher may become dislocated (See section 6.)	Check the status of the trigger catcher in section 6.
Abnormal noise during operation	Check if door bottom contacts with floor.	Verify that the track fixing screws are not loosened. Then, adjust the door height such that the clearance between the door bottom and floor is 6 - 13 mm.
	Check if door touches adjacent parts.	Correct door position to avoid contact with adjacent objects. Adjust position of the floor guide.
	Check track rollers for aluminum dust.	Remove the track and pull out the roller. Then, clean the roller.
	Check for loose screws retaining the upper track.	Tighten the screw.
Heavy door operation	Check if door bottom contacts with floor.	Verify that the track fixing screws are not loosened. Then, adjust the door height such that the clearance between the door bottom and floor is 6 - 13 mm.
	Check if door touches adjacent parts.	Correct door position to avoid contact with adjacent objects. Adjust position of the floor guide.
Door does not move.	Check the track retaining screws for looseness.	Retighten screws to free the roller.
Door starts to move.	Check the upper track if it is set horizontally.	Using a level gauge, reset upper track horizontally.
Door stops or caught during operation.	Check if any gap or misalignment between the tracks.	Correct the misalignment or gap.

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